

# High SPF sunscreen spray with Eastman AQ™ 38S polymer

## SPF 50<sup>1</sup> sunscreen spray

Part A: Water Phase	wt %
Deionized water	51.32
Glycerin	3.00
Amphisol™ K Potassium Cetyl Phosphate <sup>2</sup>	2.50
Disodium EDTA	0.05
Eastman AQ™ 38S Polyester-5	3.00
Part B: Oil Phase	
Crodamol™ AB C12–15 Alkyl Benzoate <sup>3</sup>	5.00
Parsol™ MCX Ethylhexyl Methoxycinnamate <sup>2</sup>	7.50
Parsol™ 340 Octocrylene <sup>2</sup>	4.00
Uvinul™ M 40 Benzophenone-3 <sup>4</sup>	6.00
Z-Cote™ HP 1 Zinc Oxide (and) Triethoxycaprylylsilane <sup>4</sup>	1.43
Neo Heliopan™ HMS Homosalate <sup>5</sup>	8.00
Eusolex™ OS Ethylhexyl Salicylate <sup>6</sup>	5.00
Cutina™ GMS V Glyceryl Stearate <sup>7</sup>	2.00
Lanette™ O Cetearyl Alcohol <sup>7</sup>	1.20
Part C: Preservative	
Preservative	q.s. <sup>8</sup>

<sup>1</sup>SPF determined by in vivo testing    <sup>2</sup>DSM    <sup>3</sup>Croda    <sup>4</sup>BASF

<sup>5</sup>Symrise    <sup>6</sup>Merck    <sup>7</sup>Cognis    <sup>8</sup>Quantity sufficient

### Part A

- Combine all Part A ingredients, except Eastman AQ™ 38S polymer, and heat to 75°C with stirring.
- Add Eastman AQ™ 38S polymer pellets at 75°C; continue stirring until pellets are completely dispersed.

### Part B

- Combine Part B ingredients.
- Heat to about 85°C, stirring continually until mixture is completely dissolved.

**With Part A at 75°C and Part B at 85°C, gradually add Part B to Part A with rapid stirring. Continue stirring until combined Parts A and B pre-emulsion is homogenous.**

**Homogenize<sup>a</sup> combined Parts A and B pre-emulsion at high speed for 10 minutes with no additional heating; cover container to prevent water loss.**

**With stirring, cool combined Parts A and B emulsion to 40°C or less.**

### Part C

- Add preservative at 40°C or less with stirring.

**If necessary, adjust pH to 6.0–7.0 with dilute sodium hydroxide solution.**

<sup>a</sup>Suitable laboratory homogenizers include rotor-stator, slotted-head mixers — with a head diameter of 4.5 cm or more — available from Silverson Machines, Inc. or Janke & Kunkel.

The mean particle diameter of this homogenized emulsion is about 0.7–1.2 micron, which is in a desired range for formula stability. Since homogenizer type, homogenizer head design, and rotor speed may produce different mean particle sizes, it is up to the formulator to obtain their required particle size.

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