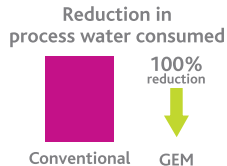
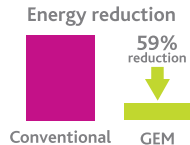
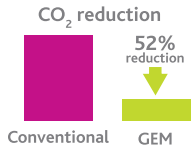


## Eastman GEM™ 2-ethylhexyl palmitate

### The beauty is in the process.



Eastman GEM™ 2-ethylhexyl palmitate is manufactured via a proprietary, biocatalytic sustainable manufacturing process, Eastman GEM™ technology. Experience the new standard of sustainable ingredient manufacturing for skin care, sunscreen, and color cosmetics applications.



## What does this mean for you?

For every 1 MT of Eastman GEM™ 2-ethylhexyl palmitate used, you will help save:

| Environmental measure  | Savings                        |
|--|--------------------------------|
| Greenhouse gas   | 61 kg CO <sub>2</sub> = 134 lb |
| Energy   | 604 kBtu                       |
| Waste ( <i>water, solvents, raw materials, and processing aids</i> ) | 802 kg = 1,765 lb              |
| Water  | 705 kg = 1,551 lb              |

For more information, visit [www.eastman.com/GEM](http://www.eastman.com/GEM).