

Liquid lipstick with Eastman Sustane™ SAIB MCT

| Part | Product name | Wt% | Ingredient/INCI name | Manufacturer |
|------|--------------------------------------|-------|---|-------------------|
| A | Eutanol G | 9.80 | Octyldodecanol | BASF |
| | XIAMETER® PMX-200 Silicone Fluid | 4.00 | Dimethicone | Dow |
| | Eastman Sustane™ SAIB MCT | 15.00 | Sucrose acetate isobutyrate (and) caprylic/capric triglyceride | Eastman |
| | Crodamol™ AB | 25.00 | C12-15 alkyl benzoate | Croda |
| | Beeswax | 4.00 | Beeswax (cera alba) | Strahl & Pitsch |
| | Covi-Ox® T 50 | 0.20 | Tocopherol | BASF |
| B | Titanium dioxide dispersion | 5.00 | Titanium dioxide (and) octyldodecanol | — |
| | SW50R40A | 8.00 | Synthetic wax (and) Red 40 Lake (and) isopropyl titanium triisostearate | Kobo Products |
| | XIAMETER™ PMX-200 Silicone Fluid | 2.00 | Dimethicone | Dow |
| | Crodamol™ AB | 10.00 | C12-15 alkyl benzoate | Croda |
| C | Timiron® Splendid Gold | 2.00 | Titanium dioxide (and) mica (and) silica | EMD |
| | PARSOL® MCX | 0.50 | Ethylhexyl methoxycinnamate | DSM |
| | AEROSIL® R 974 | 4.00 | Silica dimethyl silylate | Evonik Industries |
| | KEM EHG | 0.50 | Phenoxyethanol (and) ethylhexylglycerin | Akema |
| D | Ethylhexyl palmitate | 8.00 | Ethylhexyl palmitate | — |
| | Regalite™ R1100 CG hydrocarbon resin | 2.00 | Hydrogenated styrene/methylstyrene/indene copolymer | Synthomer |

PROCEDURE

1. Mix part A ingredients and heat to 80°C while mixing until ingredients are completely dissolved.
2. In a separate container, add part D and heat to 100°C. Mix until all ingredients have been completely dissolved; then add to part A.
3. Add part B to the part A/D mixture. Mix until homogeneous.
4. Add part C to the part A/B/D mixture, keeping the heat at 70°C. Mix until uniform.
5. Stop heating and continue mixing until temperature reaches 45°C.



Eastman Corporate Headquarters
P.O. Box 431
Kingsport, TN 37662-5280 U.S.A.

U.S.A. and Canada, 800-EASTMAN (800-327-8626)
Other Locations, +(1) 423-229-2000

www.eastman.com/locations

Although the information and recommendations set forth herein are presented in good faith, Eastman Chemical Company ("Eastman") and its subsidiaries make no representations or warranties as to the completeness or accuracy thereof. You must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. Nothing contained herein is to be construed as a recommendation to use any product, process, equipment, or formulation in conflict with any patent, and we make no representations or warranties, express or implied, that the use thereof will not infringe any patent. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS AND NOTHING HEREIN WAIVES ANY OF THE SELLER'S CONDITIONS OF SALE.

Safety Data Sheets providing safety precautions that should be observed when handling and storing our products are available online or by request. You should obtain and review available material safety information before handling our products. If any materials mentioned are not our products, appropriate industrial hygiene and other safety precautions recommended by their manufacturers should be observed.

© 2022 Eastman. Eastman brands referenced herein are trademarks of Eastman or one of its subsidiaries or are being used under license. The ® symbol denotes registered trademark status in the U.S.; marks may also be registered internationally. Non-Eastman brands referenced herein are trademarks of their respective owners.