

## Water-resistant anhydrous mascara with Eastman Sustane™ SAIB

Part	Product name	Wt%	Ingredient/INCI name	Manufacturer
A	Eutanol® G	8.00	Octyldodecanol	BASF
	RITAWAX	3.00	Lanolin alcohol	Rita Corporation
	Eastman Sustane™ SAIB MCT	15.00	Sucrose acetate isobutyrate (and) caprylic/capric triglyceride	Eastman
	Crodamol™ AB	19.50	C12-15 alkyl benzoate	Croda
	Beeswax	5.00	Beeswax (cera alba)	Strahl & Pitsch
	Microcrystalline wax	3.00	Microcrystalline wax	Strahl & Pitsch
	Covi-Ox® T 50	0.50	Tocopherol	BASF
B	XIAMETER® PMX-0245	4.00	Cyclopentasiloxane	Dow
	GCB70B5G	10.00	Iron oxides (and) caprylic/capric triglyceride (and) isopropyl myristate (and) stearyl glutamic acid (and) stearalkonium hectorite (and) trihydroxystearin (and) propylene carbonate	Kobo Products
	XIAMETER® PMX-200 Silicone Fluid	1.00	Dimethicone	Dow
	TEGOSOFT® DCE	10.00	Diethylhexyl carbonate	Evonik Industries
C	VANATURAL®	0.50	Bentonite	Vanderbilt Minerals, LLC
	AEROSIL® R 974	5.00	Silica dimethyl silylate	Evonik Industries
	KEM EHG	0.50	Phenoxyethanol (and) ethylhexylglycerin	Akema
D	Ethylhexyl palmitate	10.00	Ethylhexyl palmitate	—
	Regalite™ R1100 CG hydrocarbon resin	5.00	Hydrogenated styrene/methylstyrene/indene copolymer	Synthomer

## PROCEDURE

1. Mix part A ingredients and heat to 80°C while mixing until ingredients are completely dissolved.
2. In a separate container, add part D and heat to 100°C. Mix until all ingredients are completely dissolved; then add to part A.
3. Add part B to the part A/D mixture. Mix until homogeneous.
4. Add part C to the part A/B/D mixture, keeping the heat at 70°C. Mix until uniform.
5. Stop heating and continue mixing until temperature reduces to 45°C.



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