

## Eastman Sustane™ SAIB

Eastman manufactures Sustane SAIB for a variety of markets from food and pharmaceutical to personal care and cosmetics. The table compares the quality system features for all grades of Sustane SAIB. This information will assist in selecting the appropriate grade for their specific needs.

Grade comparison sheet			
	Standard sales grade	Food grade	Pharmaceutical grade
Intended markets	General industrial applications	Beverage emulsions—weighting agent	Excipient
Manufacturing location	Kingsport, TN	Kingsport, TN	Kingsport, TN
Drug facility establishment registration	No	No	Yes (1022542)
Food facility establishment registration	No	Yes (17300126138)	No
FSSC-22000 certified	No	Yes	No
Kosher, including Passover certified	No	Yes	No
Halal certified	No	Yes	No
Produced under applicable cGMP	No	Yes	Yes
Managed under HACCP program	No	Yes	No
Managed under Pharmaceutical Risk Assessment Program	No	No	Yes
Audited annually internally for cGMP compliance	No	Yes	Yes
Validated process	No	Yes	Yes
Filtered before loading	No	Yes	Yes
Production batch record review	No	No	Yes
Shipment batch record review	No	No	Yes
Quality Assurance shipment release	No	No	Yes
Specification source	Eastman sales specification	Eastman sales specification	Eastman sales specification
Validated test methods	No	Yes	Yes
Second analyst review	No	No	Yes
Residual solvents testing	No	No	Yes
Reserve sample retention	3 years	3 years	6 years
Water source used for container cleaning	Nonpotable water & steam	Potable water & steam	Potable water & steam

(continued)

## Grade comparison sheet (continued)

	Standard sales grade	Food grade	Pharmaceutical grade
Stability monitoring program	No	Yes	Yes
Impurity profiling	No	Yes	Yes
Annual product reviews	No	No	Yes
Mock recalls	No	Yes	Yes
Record retention	Current copy	5 years	6 years

**EASTMAN**

The results of insight™

**Eastman Chemical Company  
Corporate Headquarters**

P.O. Box 431

Kingsport, TN 37662-5280 U.S.A.

U.S.A. and Canada, 800-EASTMAN (800-327-8626)

Other Locations, +(1) 423-229-2000

[www.eastman.com/locations](http://www.eastman.com/locations)

Although the information and recommendations set forth herein are presented in good faith, Eastman Chemical Company and its subsidiaries make no representations or warranties as to the completeness or accuracy thereof. You must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. Nothing contained herein is to be construed as a recommendation to use any product, process, equipment, or formulation in conflict with any patent, and we make no representations or warranties, express or implied, that the use thereof will not infringe any patent. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS AND NOTHING HEREIN WAIVES ANY OF THE SELLER'S CONDITIONS OF SALE.

Safety Data Sheets providing safety precautions that should be observed when handling and storing our products are available online or by request. You should obtain and review available material safety information before handling our products. If any materials mentioned are not our products, appropriate industrial hygiene and other safety precautions recommended by their manufacturers should be observed.

© 2015 Eastman Chemical Company. Eastman brands referenced herein are trademarks of Eastman Chemical Company or one of its subsidiaries. The ® used on Eastman brands denotes registered trademark status in the U.S.; marks may also be registered internationally. Non-Eastman brands referenced herein are trademarks of their respective owners.