

## Antiaging skin care formulation with Eastman GEM<sup>™</sup> retinyl sunflowerate

| Part | INCI name  | Wt%  | Trade name                       | Manufacturer       | Function     |
|------|--|------|----------------------------------|--------------------|--------------|
| А    | Water  | 60.9 | _                                | _                  | _            |
|      | Cetearyl alcohol (and) sodium cetearyl sulfate             | 6.0  | Kolliphor® CS A                  | BASF               | Emulsifier   |
|      | Propanediol  | 10.0 | Zemea <sup>®</sup>               | DuPont Tate & Lyle | Solvent      |
|      | Betaine  | 1.0  | GENENCARE® OSMS BA               | DuPont             | Humectant    |
| В    | Ethylhexyl palmitate                                       | 20.0 | 2-Ethylhexyl palmitate           | _                  | Emollient    |
|      | Retinyl sunflowerseedate                                   | 0.1  | Eastman GEM retinyl sunflowerate | Eastman            | Active       |
| С    | Acacia senegal gum   | 1.0  | KerrPoly GA                      | Kerry              | Polymer      |
| D    | Caprylhydroxamic acid (and) caprylyl glycol (and) glycerin | 1.0  | Spectrastat™                     | Inolex             | Preservative |

## **Procedure**

- 1. Heat and mix part A until uniform and fully melted/dispersed.
- 2. Remove heat, and propeller stir at medium speed.
- 3. Add part B with medium stirring when part A reaches 45°C or below.
- **4.** Add part C with propeller stirring.
- **5.** Add part D with propeller stirring.

## Formulation notes

Solubility models of different formulation ingredients and skin models predict that efficacy of retinyl sunflowerate can be maximized using either 2-ethylhexyl palmitate or triheptanoin as an emollient in formulation. Both emollients are predicted to have the proper balance of solvency and molar volume to help retinyl sunflowerate achieve optimal bioavailability. The use of a liquid crystal emulsifier can further enhance the stability and aesthetics of your formulation containing retinyl sunflowerate.



The results of insight

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