

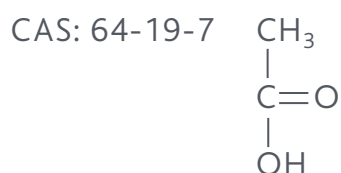
EASTMAN

Eastman EastaPure™
electronic chemicals

Acetic acid

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Acetic acid



Chemicals for the electronics industry

The extremely low metals content in Eastman's high-purity acetic acid makes it an excellent choice for use in etching solutions for semiconductor chips and other sensitive electronics applications. It is also used in other industrial applications requiring an exceptionally pure grade of acetic acid. A Certificate of Analysis (COA) will be provided with each shipment. A list of trace metals measured for each shipment is shown in Table 1, special properties are shown in Table 2, and typical properties are shown in Table 3.

Table 1: Upper limit for metals in EastaPure™ acetic acid

Component	Upper Limit (parts/billion)
Aluminum (Al)	50
Arsenic and Antimony ^a	5
Barium (Ba)	10
Boron	10
Cadmium (Cd)	10
Calcium (Ca)	25
Chromium (Cr)	20
Cobalt (Co)	10
Copper (Cu)	20
Gallium (Ga)	10
Germanium (Ge)	10
Iron (Fe)	100

Component	Upper Limit (parts/billion)
Lead (Pb)	20
Lithium (Li)	10
Magnesium (Mg)	10
Manganese (Mn)	10
Nickel (Ni)	20
Potassium (K)	25
Silver (Ag)	10
Sodium (Na)	30
Strontium (Sr)	10
Tin	10
Titanium (Ti)	10
Zinc (Zn)	30

^aNormally certified by storage tank analysis.

Table 2: Special properties^a

Color (APHA), ppm max.	5
Assay, by freezing point, wt % min.	99.70
Dilution clarity, test D-3	Pass
Residue after evaporation, ppm max.	5
Acetic anhydride, % max.	0.01
Heavy metals, ppm max.	0.5
Reducing substance	
Dichromate, mL	0.60–1.00
Permanganate, Test D-11	Pass
Titrateable base, meq/g max.	<0.0004
Chlorides, ^a ppb max.	400
Sulfates, ^a ppb max.	400
Phosphates, ^a ppb max.	1,000
Water, wt % max.	0.15

^aExcept for chlorides, sulfates, phosphates, and water content, special properties are determined by tests in Regent Chemicals, American Chemicals Society, Washington, D.C.

Table 3: Typical properties^a

Molecular weight	60.06
Empirical formula	C ₂ H ₄ O ₂
Physical form	Liquid
Freezing point, °C (°F)	16.7 (62.1)
Specific gravity @ 25°C	1.051
Wt/Vol @ 20°C (68°F)	
Kg/L	1.023
Lb/gal (U.S.)	8.748
Hansen solubility parameters	
Nonpolar	7.1
Polar	3.9
Hydrogen bonding	6.6
Total	10.4
Flash point	
Tag closed cup, °C (°F)	42 (109)
Fire Point, °C (°F)	64 (147)
Autoignition temperature, °C (°F)	516 (961)
Explosive Limits, %	
Lower	6.6
Upper	19.3

^aProperties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.



**Eastman Chemical Company
Corporate Headquarters**

P.O. Box 431
Kingsport, TN 37662-5280 U.S.A.

Telephone:
U.S.A. and Canada, 800-EASTMAN
(800-327-8626)
Other Locations, (1) 423-229-2000
Fax: (1) 423-229-1193

Eastman Chemical Latin America

9155 South Dadeland Blvd.
Suite 1116
Miami, FL 33156 U.S.A.

Telephone: (1) 305-671-2800
Fax: (1) 305-671-2805

Eastman Chemical B.V.

Fascinatio Boulevard 602-614
2909 VA Capelle aan den IJssel
The Netherlands

Telephone: (31) 10 2402 111
Fax: (31) 10 2402 100

**Eastman (Shanghai) Chemical
Commercial Company, Ltd. Jingan Branch**

1206, CITIC Square
No. 1168 Nanjing Road (W)
Shanghai 200041, P.R. China

Telephone: (86) 21 6120-8700
Fax: (86) 21 5213-5255

Eastman Chemical Japan, Ltd.

AIG Aoyama Building 5F
2-11-16 Minami Aoyama
Minato-ku, Tokyo 107-0062 Japan

Telephone: (81) 3-3475-9510
Fax: (81) 3-3475-9515

Eastman Chemical Asia Pacific Pte. Ltd.

#05-04 Winsland House
3 Killiney Road
Singapore 239519

Telephone: (65) 6831-3100
Fax: (65) 6732-4930

www.eastman.com

Material Safety Data Sheets providing safety precautions, that should be observed when handling and storing Eastman products, are available online or by request. You should obtain and review the available material safety information before handling any of these products. If any materials mentioned are not Eastman products, appropriate industrial hygiene and other safety precautions recommended by their manufacturers should be observed.

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