

Eastman[™] plasticizers

Empowering polyurethane

In today's markets, polyurethane excels in a growing number of products—from adhesives to zippers, from dashboards to skateboards, from truck bed liners to memory foam mattresses. And Eastman™ plasticizers are making polyurethane more versatile than ever before.

Flexibility and strength for a versatile market

Eastman is a global leader in producing innovative plasticizers for the polyurethane market, including an array of non-phthalate plasticizers that meet changing regulatory needs and consumer preferences. Our plasticizers help regulate the rheological, thermal, and mechanical properties in polyurethane, making it more adaptable, more pliable, more extrudable—more able—in a variety of applications.

Elasticity to stretch your budget

Eastman plasticizers also help control costs in polyurethane systems. Because they're less expensive than the base polymer, plasticizers can lower the cost of formulation. And their lower viscosity allows for easier processing and higher filler loading.

Filling a need for sealants

Eastman offers several plasticizers designed to meet the one- or two-component formulations common in polyurethane sealants. Our plasticizers deliver the same benefits for polyurethane sealant systems as for cast polyurethane: lower costs, higher filler loading, and lower viscosity.

Which plasticizer is right for you?

Benzoflex™ 9-88 SG plasticizer is a non-phthalate plasticizer specifically designed for 2K polyurethane sealants and cast urethane applications. It is recommended for applications that require minimum cure interference and maximum compatibility. Offering excellent inert filler acceptance, improved tear strength, better rebound, and reduced swell with certain solvents, Benzoflex 9-88 SG is adaptable to both metering and hand-batch mix systems.

Eastman TXIB™ formulation additive is our lowest viscosity additive. Used in urethane elastomers, it has exceptionally low moisture content that prevents interference with the chemistry of the curing system. TXIB enables increased mold definition and decreased density of cast parts, providing high-quality elastomeric products at reduced cost.

Benzoflex[™] **2088 plasticizer** is a mixture of benzoate plasticizers with excellent solvating properties for many polymer systems. Its low level of volatile organic substances makes it a good plasticizer for internal applications, such as flooring.



Work with a leader. Shape a market.

With a long history of innovation, a reliable global supply, and 24/7 technical support, Eastman remains committed to meeting our customers' long-term needs and addressing the shifting regulatory landscape of the industry.

How can we help you? For more information, visit us at www.eastmanplasticizers.com.

EASTMAN

Eastman Chemical Company Corporate Headquarters

P.O. Box 431 Kingsport, TN 37662-5280 U.S.A.

Telephone:

U.S.A. and Canada, 800-EASTMAN (800-327-8626) Other Locations, (1) 423-229-2000

Fax: (1) 423-229-1193

Eastman Chemical Latin America

9155 South Dadeland Blvd. Suite 1116 Miami, FL 33156 U.S.A.

Telephone: (1) 305-671-2800 Fax: (1) 305-671-2805

Eastman Chemical B.V.

Fascinatio Boulevard 602-614 2909 VA Capelle aan den IJssel The Netherlands

Telephone: (31) 10 2402 111 Fax: (31) 10 2402 100

Eastman (Shanghai) Chemical Commercial Company, Ltd. Jingan Branch

1206, CITIC Square No. 1168 Nanjing Road (W) Shanghai 200041, P.R. China

Telephone: (86) 21 6120-8700 Fax: (86) 21 5213-5255

Eastman Chemical Japan Ltd.

MetLife Aoyama Building 5F 2-11-16 Minami Aoyama Minato-ku, Tokyo 107-0062 Japan

Telephone: (81) 3-3475-9510 Fax: (81) 3-3475-9515

Eastman Chemical Asia Pacific Pte. Ltd.

#05-04 Winsland House 3 Killiney Road Singapore 239519

Telephone: (65) 6831-3100 Fax: (65) 6732-4930

www.eastmanplasticizers.com

The results of **insight**™

Material Safety Data Sheets providing safety precautions that should be observed when handling and storing Eastman products are available online or by request. You should obtain and review the available material safety information before handling any of these products. If any materials mentioned are not Eastman products, appropriate industrial hygiene and other safety precautions recommended by their manufacturers should be observed.

Neither Eastman Chemical Company nor its marketing affiliates shall be responsible for the use of this information or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. NO WARRANTY IS MADE OF THE MERCHANTABILITY OR FITNESS OF ANY PRODUCT, AND NOTHING HEREIN WAIVES ANY OF THE SELLER'S CONDITIONS OF SALE.

Benzoflex, Eastman, The results of insight, and TXIB are trademarks of Eastman Chemical Company.

© Eastman Chemical Company, 2012.