

# Eastman Cristal™ One E Renew Lux

Luxury shouldn't be compromised. That's why we've designed Eastman Cristal™ One E Renew Lux for skincare, personal care and hair care bottles. This revolutionary material is both recycled and recyclable, so sustainability comes without compromising your packaging's quality.

## More luxury than ever

Eastman Cristal One E Renew Lux is our newest grade of the Cristal portfolio, designed for up to **10-mm-thick** walls or bases. It boasts all the beautiful features of Cristal One E but with more thickness for a bold, luxurious look that wows.



RECYCLED



RECYCLABLE



EBM DESIGN



THICK LUXURY

## Extrusion blow molding (EBM)

- Bottles and jars with up to 10-mm base thickness
- Adaptable for both thick and thin bottles
- Faster qualification time vs. injection stretch blow molding (ISBM)
- Supports lower minimum order quantity (MOQ)
- Lower mold costs compared to ISBM
- Allows reuse of existing EBM molds

## Certifications

- RIC1 designation for the PET recycle stream
- Available with up to 100% certified recycled content\*

## Design

- Unique designs like sharp corners and through-holes
- Asymmetry and/ or crisp embossing
- Glass-like luxury with more durability
- Designed for 15 mL to 250 mL bottles

*\*Certified recycled content is allocated using ISCC mass balance.*



## Design guidance

### Volume

15 mL to 250 mL bottles

### Design attributes

Long shoulder with sharp corners

### Color

Tinting with Cristal One E Renew Lux-based masterbatches or liquid colorant

### Cristal One E

Bottom thickness up to 3 mm

### Cristal One E Lux

Bottom thickness up to 10 mm with higher bottom-to-wall thickness ratio



## Recycled and recyclable

Cristal One E Renew Lux offers beginning-of-life and end-of-life solutions. Our RIC1 and recycled content resins are compatible with the existing PET recycle stream. This resin is made from recycled content and is recyclable.

## Design without compromise

Don't sacrifice luxury for sustainability.

Enjoy both with Cristal One E Renew Lux.

Learn more or contact a representative at [eastman.com/Cristal](https://eastman.com/Cristal).

# EASTMAN

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