



# Invest in value and offer sparks of joy.

## Naia<sup>™</sup> Renew cellulose acetate fibers for knitwear

Knitwear is even cozier with Naia™ Renew, which delivers supreme softness and ease of care to the unique blends your customers crave. Unlock the possibilities of cellulose acetate fibers for knitwear today.



**Spark joy.**Versatile blends for every season



Invest in value.

Soft comfort and easy care for years to come



Fuse sustainability with style.
Traceability you trust
without compromise

#### Blend sparks of joy into every season.

Wool, cotton, silk, polyester and more — Naia™ Renew knitwear goes beyond a single season. Our cellulose acetate fibers blend and spin with a wide variety of yarns and can be used in cotton spinning, semi-worsted and worsted wool processes. With the ultimate blend of sustainability and style, Naia™ Renew is perfect for cross-seasonal designs that are cozy and chic any time of year.



Cotton spinning process



Semi-worsted and woolen process



Worsted wool process

#### Knitwear you'll want to wear for years

Naia™ Renew is as durable as it is supremely soft. Our sustainable fibers maintain good dimensional stability and shape retention after multiple washes, so your knitwear lasts.

Naia™ blends with sweater yarns	Target applications	Benefits
100% Naia™ Renew cellulosic fibers	Basic roll neck; crew neck; twin sets; and cardigans	Wearing comfort; easy care; excellent pilling performance
Modal or cotton	Trans-seasonal sweaters or layering items	Plant-based; comfortable without compromising on sustainability; soft touch and easy care
Recycled polyester or acrylic	Holiday season; sports sweaters	Knitwear with natural appearance; premier-quality look and soft comfort; cost effective
Merino or RWS wool	Next-to-skin designs and layering items	Replacing 100% merino wool with cost-effective Naia™/wool blend; lower carbon footprint; no compromise on luxurious look with soft loft hand
Tri-content blends, fancy yarns	Trendy items	Adding Naia™ for softer hand with quality look and sustainability story
Silk	Next-to-skin designs for spring/summer	Natural breathability, luxury and soft touch; easy care
Linen or ramie	Next-to-skin designs for spring/summer	Plant-based; natural breathability with soft hand







### Sustainable style, your way







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