

EASTMAN

Transforming plasticizers for 40 years

In 1975, Eastman introduced Eastman 168[™] non-phthalate plasticizer. Today, it's the market leader that formulators have come to request by name.

Eastman 168 is the preferred non-phthalate plasticizer for PVC, with performance equal to or better than most *ortho*-phthalate plasticizers. It offers good performance properties, optimal low-temperature flexibility, resistance to extraction by soapy water, and exceptional nonmigration properties. In plastisols, Eastman 168 results in low initial viscosity and excellent maintained viscosity.

For highly sensitive applications, Eastman 168™ SG non-phthalate plasticizer is an enhanced grade of the industry-leading Eastman 168 non-phthalate plasticizer. Eastman 168 SG is a high-purity product offering the most stringent quality assurance protocols, and customers also gain access to proprietary ISO 10993 and USP Class VI test data.

Eastman 168 and Eastman 168 SG non-phthalate plasticizer applications and uses:

- Automotive applications
- Flexible PVC
- Flooring and interior surfaces
- · Gaskets, hoses, and tubing
- Latex sealants
- · Medical devices and packaging
- Pressure sensitive adhesives
- PVC plastisol sealants
- PVC plastisols
- Wire and cable

40 years of trust

With four decades of market leadership, Eastman 168 has earned its reputation as a trusted alternative to *ortho*-phthalates. Thanks to extensive testing and continued investment in the industry, Eastman customers gain peace of mind with the regulatory acceptance that Eastman 168 and Eastman 168 SG have received from entities around the world, including the U.S. Consumer Product Safety Commission and the European Food Safety Authority. Additionally, customers receive unrivaled technical support, making the switch to non-phthalate an easy replacement for traditional plasticizers.

Expert knowledge, unmatched technical service, and dedication to the plasticizer industry have made Eastman the leading global supplier of di-2-ethylhexyl terephthalate (DEHT). And as the need for non-phthalate plasticizers continues to grow, Eastman 168 will be there to meet that demand for years to come.



For more information, contact your Eastman representative or visit www.EastmanPlasticizers.com/40th.



The results of insight

Eastman Chemical Company Corporate Headquarters

P.O. Box 431 Kingsport, TN 37662-5280 U.S.A.

Telephone: U.S.A. and Canada, 800-EASTMAN (800-327-8626) Other Locations, (1) 423-229-2000

Fax: (1) 423-229-1193

Eastman Chemical Latin America

9155 South Dadeland Blvd. Suite 1116 Miami, FL 33156 U.S.A.

Telephone: (1) 305-671-2800 Fax: (1) 305-671-2805

Eastman Chemical B.V.

Fascinatio Boulevard 602-614 2909 VA Capelle aan den IJssel The Netherlands

Telephone: (31) 10 2402 111 Fax: (31) 10 2402 100

Eastman (Shanghai) Chemical Commercial Company Ltd.

Building 3, Yaxin Science & Technology Park Lane 399 Shengxia Road, Pudong New District 201210, Shanghai, P.R. China

Telephone: (86) 21 6120-8700 Fax: (86) 21 5027-9229

Eastman Chemical Japan Ltd.

Anzen Building 16F 1-6-6 Moto Akasaka Minato-ku, Tokyo 107-0051 Japan

Telephone: (81) 3-3475-9510 Fax: (81) 3-3475-9515

Eastman Chemical Asia Pacific Pte. Ltd.

9 North Buona Vista Drive #05-01 The Metropolis Tower 1 Singapore 138588

Telephone: (65) 6831-3100 Fax: (65) 6732-4930

www.eastman.com

Although the information and recommendations set forth herein are presented in good faith, Eastman Chemical Company makes no representations or warranties as to the completeness or accuracy thereof. You must make your own determination of their suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. Nothing contained herein is to be construed as a recommendation to use any product, process, equipment, or formulation in conflict with any patent, and we make no representations or warranties, express or implied, that the use thereof will not infringe any patent. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS AND NOTHING HEREIN WAIVES ANY OF THE SELLER'S CONDITIONS OF SALE.

Safety Data Sheets providing safety precautions that should be observed when handling and storing our products are available online or by request. You should obtain and review available material safety information before handling our products. If any materials mentioned are not our products, appropriate industrial hygiene and other safety precautions recommended by their manufacturers should be observed.

© 2015 Eastman Chemical Company. Eastman, Eastman 168, and The results of insight are trademarks of Eastman Chemical Company.