

**SALES SPECIFICATIONS**

Sales Specification No : 55-5

Effective Date : 09/08/2004

Page No. 1 of 1

**EASTMAN****PRODUCT NAME****Eastman(TM) Ethyl Acetate, 85-88%****SPECIFICATIONS**

<b>PROPERTY</b>	<b>LIMITS</b>	<b>TEST METHOD</b>
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
Non-volatile Matter, g/100mL	0.005 MAX	TCMD-A-AN-G-GA-6
Acid as Acetic, %	0.0100 MAX	TCMD-A-AN-G-VA-12
Water, %	0.1000 MAX	TCMD-A-AN-G-VA-336
Visual Color, pcs	10 MAX	TCMD-A-AN-G-VCC-11
Ethyl Acetate, %	85.00 MIN	TCMD-A-AN-G-GC-477
Specific Gravity @ 20/20C	0.882 - 0.887	TCMD-A-AN-G-DEN-2
Ethyl Alcohol, %	12.00 - 15.00	TCMD-A-AN-G-GC-477

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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