

**SALES SPECIFICATIONS**

Sales Specification No : 56-12

Effective Date : 05/07/2008

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**EASTMAN****PRODUCT NAME****Eastman(TM) Butyl Acetate****SPECIFICATIONS**

<b>PROPERTY</b>	<b>LIMITS</b>	<b>TEST METHOD</b>
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
Non-volatile Matter, g/100mL	0.005 MAX	TCMD-A-AN-G-GA-6
Acid as Acetic, %	0.0100 MAX	TCMD-A-AN-G-VA-12
Water, %	0.0500 MAX	TCMD-A-AN-G-VA-336
iBuOH + BuOH, %	0.25 MAX	TCMD-A-AN-G-GC-353
Visual Color, pcs	5 MAX	TCMD-A-AN-G-VCC-11
n-Butyl Acetate, %	99.50 MIN	TCMD-A-AN-G-GC-353
Specific Gravity @ 20/20C	0.882 - 0.884	TCMD-A-AN-G-DEN-2
Refractive Index @ 20C	1.392 - 1.396	TCMD-A-AN-G-RI-1

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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