

**SALES SPECIFICATIONS**

Sales Specification No : 117-12

Effective Date : 05/06/2008

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**EASTMAN****PRODUCT NAME****Eastman(TM) Propyl Acetate****SPECIFICATIONS**

<b>PROPERTY</b>	<b>LIMITS</b>	<b>TEST METHOD</b>
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
Non-volatile Matter, g/100mL	0.005 MAX	TCMD-A-AN-G-GA-6
Acetic Acid, %	0.0100 MAX	TCMD-A-AN-G-VA-352
Water, %	0.0500 MAX	TCMD-A-AN-G-VA-336
n-Propyl Alcohol, %	0.500 MAX	TCMD-A-AN-G-GC-441
Visual Color, pcs	5 MAX	TCMD-A-AN-G-VCC-11
n-Propyl Acetate, %	99.50 MIN	TCMD-A-AN-G-GC-441
Specific Gravity @ 20/20°C	0.885 - 0.890	TCMD-A-AN-G-DEN-2
Refractive Index @ 25C	1.380 - 1.384	TCMD-A-AN-G-RI-3

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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