

SALES SPECIFICATIONS

Sales Specification No : 996-17

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Page No. 1 of 1

EASTMAN**PRODUCT NAME****Eastman(TM) 2-Ethylhexanoic Acid****SPECIFICATIONS**

| PROPERTY | LIMITS | TEST METHOD |
|---------------------------|------------------------------------|--------------------|
| Appearance | Clear and Free of Suspended Matter | TCMD-A-AN-G-MIS-20 |
| Water, % | 0.1000 MAX | TCMD-A-AN-G-VA-336 |
| Visual Color, pcs | 10 MAX | TCMD-A-AN-G-VCC-11 |
| Dry Point, C | 233.0 MAX | TCMD-A-AN-G-DIS-1 |
| 2-Ethylhexanoic Acid, % | 99.0 MIN | TCMD-A-AN-G-GC-542 |
| Initial Boiling Point, C | 223.0 MIN | TCMD-A-AN-G-DIS-1 |
| Specific Gravity @ 20/20C | 0.907 - 0.909 | TCMD-A-AN-G-DEN-2 |
| Refractive Index @ 20C | 1.424 - 1.426 | TCMD-A-AN-G-RI-1 |

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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