

SALES SPECIFICATIONS

Sales Specification No : 15455-6

Effective Date : 05/17/2005

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EASTMAN**PRODUCT NAME****Eastman EastaPure(TM) MAK****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
Acid as Acetic, %	0.0100 MAX	TCMD-A-AN-G-VA-12
Water, %	0.0500 MAX	TCMD-A-AN-G-VA-336
Alcohol Content, %	0.20 MAX	TCMD-A-AN-G-GC-165
Other Ketones, %	0.50 MAX	TCMD-A-AN-G-GC-165
Visual Color, pcs	5 MAX	TCMD-A-AN-G-VCC-11
Aluminum, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Barium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Cadmium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Calcium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Chromium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Cobalt, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Copper, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Gallium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Germanium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Iron, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Lead, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Lithium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Magnesium, ppb	10 MAX	TCMD-A-AN-G-ICM-1

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

Neither Eastman Chemical Company nor its marketing affiliates shall be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability or fitness of any product, and nothing herein waives any of the seller's conditions of sale.

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PROPERTY	LIMITS	TEST METHOD
Manganese, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Nickel, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Potassium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Silver, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Sodium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Strontium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Titanium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Zinc, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Dry Point, C	153.5 MAX	TCMD-A-AN-G-DIS-1
Methyl Amyl Ketone, %	99.00 MIN	TCMD-A-AN-G-GC-165
Initial Boiling Point, C	147.0 MIN	TCMD-A-AN-G-DIS-1
Specific Gravity @ 20/20C	0.815 - 0.818	TCMD-A-AN-G-DEN-2
Refractive Index @ 25C	1.406 - 1.409	TCMD-A-AN-G-RI-3

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