

**SALES SPECIFICATIONS**

Sales Specification No : 11402-10  
Effective Date : 07/21/2011  
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**EASTMAN****PRODUCT NAME****Eastman(TM) Cellulose Acetate Butyrate CAB-381-20BP, 100%****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Acetyl, W%	14.0 - 17.0	TECE-A-CL-G-GC-29
ASTM-A Viscosity, Ball Drop, s	12 - 20	TECE-A-CL-G-V-23
Butyryl, W%	33.0 - 38.0	TECE-A-CL-G-GC-29
Free Acidity by IC, PPM	300 MAX	TECE-A-CL-G-IC-5
Moisture, wt%	3.00 MAX	TECE-A-CL-G-GA-55
Hydroxyl, W%	0.5 - 1.2	TECE-A-CL-G-POT-27

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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