

**SALES SPECIFICATIONS**

Sales Specification No : 3801-4

Effective Date : 06/30/2006

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**EASTMAN****PRODUCT NAME****Eastman Tenox(TM) 20 Food-Grade Antioxidant, Kosher****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Clr,LtAmber-GoldBrwn Liq, no Haze/Inols	PASS	TCMD-A-AN-G-MIS-31
TBHQ, %	19.0 - 21.0	TCMD-A-AN-G-GC-875
*Citric Acid (PM 923), %	9.0 - 11.0	TCMD-A-AN-G-GC-875

\*Citric Acid content at time of manufacture. Upon storage, propylene glycol citrate esters are formed, and the concentration of free acid decreases accordingly.

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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