

SALES SPECIFICATIONS

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Page No. 1 of 1

EASTMAN**PRODUCT NAME****Eastman(TM) CHDM-D90****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
1,4-Cyclohexane-dimethanol, %, assay	88.0 - 90.5	EMN-A-AC-G-GC-500
Intermediate-Boiling Glycols, %, assay	1.1 MAX	EMN-A-AC-G-GC-500
High-Boiling Glycols, %, assay	0.5 MAX	EMN-A-AC-G-GC-500
Water, Wt%	9.5 - 10.5	TEPO-A-AN-G-NIR-5
Molten Color, Platinum-Cobalt Scale	10 MAX	TEPO-A-AN-G-VCC-5

Intermediate Boiling Glycols: DMCD, MCHM, Monoester, Monoether, and Monoaldehyde.

High-Boiling Glycols: Diether, Diester

The purpose of water in the product is to lower the freezing point.

The appearance of the material will be a clear liquid with slight suspended matter.

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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