

## SALES SPECIFICATION



Specification No: DN004/N-5

Effective Date: 5/16/17

Page 1 of 1

### PRODUCT NAME

Eastar™ Copolyester DN004, Natural

### SPECIFICATIONS

| PROPERTY                         | LIMITS        | TEST METHOD                         |
|----------------------------------|---------------|-------------------------------------|
| Inherent Viscosity of Base Resin | 0.73 +/- 0.02 | EMN-A-AC-G-V-1                      |
| Color of Molded Plaques:         |               | TESP-A-SP-G-CA-1<br>(or equivalent) |
| CIE L*                           | 94.32 Minimum |                                     |
| CIE a*                           | -0.17 to 0.08 |                                     |
| CIE b*                           | -0.32 to 0.69 |                                     |

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*For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.*

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