

**SALES SPECIFICATIONS**

Sales Specification No : 20080-4

Effective Date : 01/15/2005

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**EASTMAN****PRODUCT NAME****Eastman Sustane(TM) SAIB ET-10 (Sucrose Acetate Isobutyrate) Food Grade,Kosher****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
SAIB, %	89.00 - 91.00	TCMD-A-AN-G-GA-121
Ethanol, %	9.0 - 11.0	TCMD-A-AN-G-V-2
Acid Number	0.200 MAX	TCMD-A-AN-G-VA-7
Viscosity at 25C, cp	572 - 1100	TCMD-A-AN-G-V-2
Heavy Metals as Lead, ppm	10 MAX	TCMD-A-AN-G-VCC-81
Specific Gravity @ 25 C	1.094 - 1.100	TCMD-A-AN-G-DEN-2
Color, pcs	200 MAX	TCMD-A-AN-G-VCC-14
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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