

**SALES SPECIFICATIONS**

Sales Specification No : 18543-7  
Effective Date : 07/25/2019  
Page No. 1 of 1

**EASTMAN****PRODUCT NAME****Eastman(TM) Ethyl Acetate, Food Grade, Kosher****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Specific Gravity @ 25/25C	0.894 - 0.898	TXAL-A-XX-G-DEN-001
Acid Value, mg-KOH	5.0 MAX	TXAL-A-XX-G-VA-067
Refractive Index @ 20C	1.370 - 1.375	TXAL-A-XX-G-RI-001
Methyl Compounds, P/F	PASS	TXAL-A-XX-G-VCC-039
Readily Carbonizable Substances, P/F	PASS	TXAL-A-XX-G-VCC-038
Residue on Evaporation, W%	0.020 MAX	TXAL-A-XX-G-GA-009
Assay, W%	99.850 MIN	TXAL-A-XX-G-GC-013
Identification, P/F	PASS	TXAL-A-XX-G-IR-004
Distillation IBP, °C	76.0 MIN	TXAL-A-XX-G-DIS-001
Distillation Dry, °C	77.5 MAX	TXAL-A-XX-G-DIS-001

This grade of Ethyl Acetate is produced under appropriate current good manufacturing practices (cGMP) and HACCP for use as a food additive.

The FDA food facility registration number is 19070844340.

Eastman<sup>TM</sup> is a trademark of Eastman Chemical Company.

Eastman Chemical Company · P.O. BOX 511 · Kingsport, Tennessee 37662 USA · 1-800-EASTMAN · 1-423-229-2000 · www.EASTMAN.com

Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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