

**SALES SPECIFICATIONS**

Sales Specification No : 20557-4

Effective Date : 12/10/2015

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**EASTMAN****PRODUCT NAME****Eastman EastaPure(TM) Ethyl Acetate****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Appearance, P/F	PASS	ASTM E2680*
Color, PTCO	5 MAX	TXAL-A-XX-G-VCC-005
Refractive Index @ 20C	1.3703 - 1.3733	TXAL-A-XX-G-RE-001
Specific Gravity @ 20/20C	0.900 - 0.903	ASTM D4052
Water, W%	0.03 MAX	ASTM E203
Acidity as Acetic Acid, W%	0.005 MAX	ASTM D1613
Ethyl Acetate, W%	99.7 MIN	TXAL-A-XX-G-GC-013
Ethanol, W%	0.04 MAX	TXAL-A-XX-G-GC-013
Nonvolatile Matter, g/dl	0.005 MAX	ASTM D1353
Calcium, ppb	50 MAX	TEAD-A-AN-G-ICM-1
Iron, ppb	50 MAX	TEAD-A-AN-G-ICM-1
Lithium, ppb	50 MAX	TEAD-A-AN-G-ICM-1
Magnesium, ppb	50 MAX	TEAD-A-AN-G-ICM-1
Potassium, ppb	50 MAX	TEAD-A-AN-G-ICM-1
Sodium, ppb	50 MAX	TEAD-A-AN-G-ICM-1
Zinc, ppb	50 MAX	TEAD-A-AN-G-ICM-1

Appearance: Clear and Bright Liquid per ASTM E2680.

Eastman<sup>TM</sup> is a trademark of Eastman Chemical Company.

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Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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