

**SALES SPECIFICATIONS**

Sales Specification No : 21065-3

Effective Date : 08/29/2005

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**EASTMAN****PRODUCT NAME**

Eastman(TM) n-Butyl Propionate

**SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
Acid as Propionic, %	0.0100 MAX	TCMD-A-AN-G-VA-352
Water, %	0.0500 MAX	TCMD-A-AN-G-VA-336
Visual Color, pcs	10 MAX	TCMD-A-AN-G-VCC-11
Refractive Index @ 20C	1.399 - 1.409	TCMD-A-AN-G-RI-1
Specific Gravity @ 20/20C	0.873 - 0.879	TCMD-A-AN-G-DEN-2
n-Butanol, %	0.50 MAX	TCMD-A-AN-G-GC-581
n-Butyl Propionate, %	99.50 MIN	TCMD-A-AN-G-GC-581

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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