

## SALES SPECIFICATION

Specification No: GS2-3  
Effective Date: 21 January 2011  
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PRODUCT NAME
Eastman Cadence™ GS2 Copolyester

SPECIFICATIONS (SCO & KPT Operations)		
PROPERTY	LIMITS	TEST METHOD
Inherent Viscosity	0.75 +/- 0.02	EMN-A-AC-G-V-1 (KPT) or VGAS-A-AN-G-V-1 (SCO)
Color CIE L* CIE b*	58.3 Minimum 0.0 +/- 0.8	EMN-A-AC-G-RS-1 (KPT) or VGAS-A-AN-G-RS-0001 (SCO)

SPECIFICATIONS (ECMAL Operations)		
PROPERTY	LIMITS	TEST METHOD
Inherent Viscosity	0.75 +/- 0.02	EMN-A-AC-G-V-1 (or equivalent)
Color CIE L* CIE b*	58.3 Minimum -0.4 +/- 0.8	EMN-A-AC-G-RS-1 (or equivalent)

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*For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.*

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