

**SALES SPECIFICATIONS**

Sales Specification No : MN631/N-2

Effective Date : 05/16/2017

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**EASTMAN****PRODUCT NAME****DuraStar(TM) Polymer MN631 Natural****SPECIFICATIONS**

<b>PROPERTY</b>	<b>LIMITS</b>	<b>TEST METHOD</b>
Inherent Viscosity of Base Resin	0.59 - 0.65	EMN-A-AC-G-V-1
Plaque Color, CIE L*	95.0 MIN	TESP-A-SP-G-CA-1 (OR EQUIVALENT)
Plaque Color, CIE b*	-0.20 - 0.60	TESP-A-SP-G-CA-1 (OR EQUIVALENT)

The inherent viscosity of the base resin material meets the above limits and is certified through in-process testing and monitoring. The Certificate of Analysis will state these limits as Eastman controls to target, and it is our best estimate of the true mean.

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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