

**SALES SPECIFICATIONS**

Sales Specification No : FO-GC-141

Effective Date : 06/18/2019

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**EASTMAN****PRODUCT NAME****Lewisol(TM) 28-M Resin****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Acid Number, mgKOH/g	35.0 - 45.0	
Softening Point, Ring & Ball, °C	125.0 - 140.0	
Viscosity Gardner 60%, Xilene	7.00 - 11.00	
Color, Gardner, 50% in Xilene	11.00 MAX	
Nitrocelulose 1:1 Compatibility	Compatible	
Nitrocelulose 2:1 Compatibility	Compatible	
Nitrocelulose 1:2 Compatibility	Compatible	
Appearance, Non greenish, cryst. solid	Crystalline Liquid	

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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