

SALES SPECIFICATIONS

Sales Specification No : 26067-3

Effective Date : 05/09/2008

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EASTMAN**PRODUCT NAME****Eastman EastaPure(TM) PM Acetate, Stabilized****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
PM Acetate, %	99.50 MIN	TCMD-A-AN-G-GC-366
PM Acetate Isomer, %	0.49 MAX	TCMD-A-AN-G-GC-366
PM Alcohol, %	0.10 MAX	TCMD-A-AN-G-GC-366
Water, %	0.0500 MAX	TCMD-A-AN-G-VA-336
Acetic Acid, %	0.0200 MAX	TCMD-A-AN-G-VA-352
Specific Gravity @ 20/20C	0.968 - 0.971	TCMD-A-AN-G-DEN-2
Visual Color, pcs	10 MAX	TCMD-A-AN-G-VCC-11
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
BHT, ppm	50.0 - 100.0	TCMD-A-AN-G-LC-21
Aluminum, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Barium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Cadmium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Calcium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Chromium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Cobalt, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Copper, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Gallium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Germanium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Iron, ppb	10 MAX	TCMD-A-AN-G-ICM-1

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

Neither Eastman Chemical Company nor its marketing affiliates shall be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability or fitness of any product, and nothing herein waives any of the seller's conditions of sale.

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PROPERTY	LIMITS	TEST METHOD
Lead, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Lithium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Magnesium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Manganese, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Nickel, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Potassium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Silver, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Sodium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Strontium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Titanium, ppb	10 MAX	TCMD-A-AN-G-ICM-1
Zinc, ppb	10 MAX	TCMD-A-AN-G-ICM-1

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