

**SALES SPECIFICATIONS**

Sales Specification No : 21404-6  
Effective Date : 04/24/2018  
Page No. 1 of 1

**EASTMAN****PRODUCT NAME****Eastman BioSustane(TM) SAIB****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Assay, as C40H62O19	98.8 - 101.9	TCMD-A-AN-G-VA-85
Saponification Value, mg KOH/g	524 - 540	TCMD-A-AN-G-VA-85
Water, %	0.50 MAX	TCMD-A-AN-G-POT-280
Residue on Ignition, %	0.05 MAX	TCMD-A-AN-G-GA-129
Acid Number, mgKOH/g	0.20 MAX	TCMD-A-AN-G-VA-7
Color, pcs	150 MAX	TCMD-A-AN-G-VCC-14
Infrared Identity	Match Reference	TCMD-A-AN-G-IR-1
Appearance	Free From Insoluble Matter or Haze	TCMD-A-AN-G-MIS-20

This product is in compliance with the requirements in USP General Chapters <232> Elemental Impurities, ICH Q3D Guideline for Elemental Impurities and EP Metal Catalyst or Metal Reagent Residues

Based upon knowledge of our manufacturing processes and raw materials, this product meets the RESIDUAL SOLVENTS requirements in the USP Chapter <467>.

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Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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