SALES SPECIFICATIONS

Sales Specification No: 32466-1 Effective Date: 12/20/2012

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PRODUCT NAME

Eastman(TM) Glacial Acetic Acid, Water Grade

| SPECIFICATIONS | | |
|------------------------------|--|---------------------|
| PROPERTY | LIMITS | TEST METHOD |
| Acetic Acid, % | 99.85 MIN | TCMD-A-AN-G-MP-2502 |
| Freezing Point, °C | 16.35 MIN | TCMD-A-AN-G-MP-2502 |
| Water, % | 0.1500 MAX | TCMD-A-AN-G-VA-336 |
| Formic Acid, % | 0.050 MAX | TCMD-A-AN-G-IC-26 |
| Acetaldehyde, ppm | 5 MAX | TCMD-A-AN-G-GC-295 |
| Chlorides, ppm | 1 MAX | TCMD-A-AN-G-TBA-62 |
| Sulfates, ppm | 1 MAX | TCMD-A-AN-G-TBA-7 |
| Iron (as Fe), ppm | 1.0 MAX | TCMD-A-AN-G-VCC-68 |
| Heavy Metals as Pb, ppm | 0.5 MAX | TCMD-A-AN-G-VCC-67 |
| Non-volatile Matter, g/100mL | 0.005 MAX | TCMD-A-AN-G-GA-6 |
| Reducing Substances | 0.1 mL of 0.1 N KMnO4 per 2 mL sample to hold pink color for 2 hours | TCMD-A-AN-G-VCC-101 |
| Specific Gravity @ 20/20°C | 1.048 - 1.053 | TCMD-A-AN-G-DEN-2 |
| Color, pcs | 5 MAX | TCMD-A-AN-G-VCC-11 |
| Appearance | Clear and Free of Suspended Matter | TCMD-A-AN-G-MIS-20 |

 $\textbf{Eastman Chemical Company} \cdot \textbf{P.O. BOX 511} \cdot \textbf{Kingsport}, \textbf{Tennessee 37662 USA} \cdot \textbf{1-800-EASTMAN} \cdot \textbf{1-423-229-2000} \cdot \textbf{www.EASTMAN}. \textbf{company} \cdot \textbf{Notes of the property of the pr$

Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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