SALES SPECIFICATIONS

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PRODUCT NAME

Eastar(TM) Copolyester MN021

| SPECIFICATIONS | | |
|---------------------|-------------|------------------------------------|
| PROPERTY | LIMITS | TEST METHOD |
| Intrinsic Viscosity | 0.78 - 0.82 | VGAS-A-AN-G-V-1 (OR EQUIVALENT) |
| Color, CIE L* | 74.8 MIN | EMN-A-AC-G-RS-1 (OR EQUIVALENT) |
| Color, CIE a* | -3.90.9 | EMN-A-AC-G-RS-1 (OR EQUIVALENT) |
| Color, CIE b* | -1.0 - 2.0 | EMN-A-AC-G-RS-1 (OR EQUIVALENT) |

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Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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