

**SALES SPECIFICATIONS**

Sales Specification No : 33792-2

Effective Date : 10/08/2013

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**EASTMAN****PRODUCT NAME****Eastman Effusion(TM) Plasticizer****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Assay, %	96.0 MIN	TCMD-A-AN-G-GC-588
Acid Number	0.0700 MAX	TCMD-A-AN-G-VA-14
Water, %	0.3 MAX	TCMD-A-AN-G-VA-336
Specific Gravity @ 20/20C	1.042 - 1.050	TCMD-A-AN-G-DEN-2
Color, pcs	20 MAX	TCMD-A-AN-G-VCC-181
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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