

**SALES SPECIFICATIONS**

Sales Specification No : 33888-2

Effective Date : 03/01/2014

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**EASTMAN****PRODUCT NAME****Eastman GEM(TM) 2-Ethylhexyl Palmitate****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Acid Number, mgKOH/g	2.0 MAX	TCMD-A-AN-G-VA-274
Color, pcs	50.0 MAX	TCMD-A-AN-G-VCC-181
Iodine Value	1 MAX	TCMD-A-AN-G-POT-2011
Refractive Index @ 25°C	1.4445 - 1.4465	TCMD-A-AN-G-RI-3
Saponification No., mg KOH/g	150 - 160	TCMD-A-AN-G-VA-85
Specific Gravity @ 20 C	0.850 - 0.865	TCMD-A-AN-G-DEN-2
2-Ethylhexyl Palmitate, %	95.0 MIN	TCMD-A-AN-G-GC-2500
Water, %	0.02 MAX	TCMD-A-AN-G-VA-336

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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