

SALES SPECIFICATIONS

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Page No. 1 of 1

EASTMAN**PRODUCT NAME****Eastman(TM) Cellulose Acetate Butyrate (CAB-381-2), Food Contact****SPECIFICATIONS**

| PROPERTY | LIMITS | TEST METHOD |
|-------------------------|-----------|--------------------|
| Acetyl, W% | 12 - 15 | TECE-A-CL-G-GC-29 |
| Butyryl, W% | 36 - 40 | TECE-A-CL-G-GC-29 |
| Free Acidity by IC, PPM | 300 MAX | TECE-A-CL-G-IC-5 |
| Moisture, W% | 3.0 MAX | TECE-A-CL-G-GA-55 |
| Hydroxyl, W% | 1.0 - 2.0 | TECE-A-CL-G-POT-27 |
| ASTM-A Viscosity, sec | 1.2 - 2.8 | TECE-A-CL-G-V-3 |

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Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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