

**SALES SPECIFICATIONS**

Sales Specification No : 5371-6

Effective Date : 05/07/2008

Page No. 1 of 1

**EASTMAN****PRODUCT NAME****Eastman(TM) PM Solvent****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
PM + 2-isomer, %	99.50 MIN	TCMD-A-AN-G-GC-333
Refractive Index @ 20°C	1.402 - 1.406	TCMD-A-AN-G-RI-1
Specific Gravity @ 20/20°C	0.921 - 0.924	TCMD-A-AN-G-DEN-2
Acid as Acetic, %	0.0100 MAX	TCMD-A-AN-G-VA-12
Visual Color, pcs	10 MAX	TCMD-A-AN-G-VCC-181
Water, %	0.1000 MAX	TCMD-A-AN-G-VA-336
2-Isomer in PM Alcohol, %	0.49 MAX	TCMD-A-AN-G-GC-333

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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