

**SALES SPECIFICATIONS**

Sales Specification No : 32645-4

Effective Date : 05/08/2017

Page No. 1 of 1

**EASTMAN****PRODUCT NAME****Eastman(TM) Benzoic Acid Technical Grade, Flake****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Assay, %	99.8 MIN	TCMD-A-AN-G-VA-2504
Moisture, %	0.1 MAX	TCMD-A-AN-G-C-2500
Benzyl Benzoate, %	0.05 MAX	TCMD-A-AN-G-LC-2503
Residue on Ignition, %	0.008 MAX	TCMD-A-AN-G-GA-2500
Melting Point, °C	121.6 MIN	TCMD-A-AN-G-MP-2501
Biphenyl, %	0.05 MAX	TCMD-A-AN-G-LC-2503
Molten Color, Pt-Co Scale	50 MAX	TCMD-A-AN-G-VCC-2501
Appearance	White to Off-White Crystalline Flakes	TCMD-A-AN-G-VA-2504

---

Eastman Chemical Company · P.O. BOX 511 · Kingsport, Tennessee 37662 USA · 1-800-EASTMAN · 1-423-229-2000 · [www.EASTMAN.com](http://www.EASTMAN.com)

Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

Neither Eastman Chemical Company nor its marketing affiliates shall be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability or fitness of any product, and nothing herein waives any of the seller's conditions of sale.