

**SALES SPECIFICATIONS**

Sales Specification No : 21191-3

Effective Date : 08/01/2005

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**EASTMAN****PRODUCT NAME****Eastman(TM) 425 Plasticizer****SPECIFICATIONS**

<b>PROPERTY</b>	<b>LIMITS</b>	<b>TEST METHOD</b>
DOTP + MOTP, %	72.50 - 77.50	CH4295
Benzoate Esters, %	22.50 - 27.50	CH4295
Water, %	0.1000 MAX	CH4325
Acid Number	0.4000 MAX	CH4230
Specific Gravity @ 20/20°C	1.022 - 1.036	CH4217
Color, pcs	25.0 MAX	CH4231
Appearance	PASS	CH4341

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Eastman Chemical Company · P.O. BOX 511 · Kingsport, Tennessee 37662 USA · 1-800-EASTMAN · 1-423-229-2000 · [www.EASTMAN.com](http://www.EASTMAN.com)

Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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