

**SALES SPECIFICATIONS**

Sales Specification No : T51163

Effective Date : 10/01/2015

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**EASTMAN****PRODUCT NAME****Monoethylamine****SPECIFICATIONS**

| PROPERTY                        | LIMITS   | TEST METHOD |
|---------------------------------|----------|-------------|
| Monoethylamine(MEA), %          | 99.5 MIN | GC          |
| Water, %                        | 0.1 MAX  | KF TITRATOR |
| Color, APHA                     | 15 MAX   | COLORIMETER |
| Ammonia, %                      | 0.1 MAX  | GC          |
| Organic impurities, %           | 0.4 MAX  | GC          |
| Diethylamine(DEA), %            | 0.2 MAX  | GC          |
| N-Ethylidene-Ethylamine(DEI), % | 0.1 MAX  | GC          |
| Free From Suspended Matter      | OK       | VISUAL      |

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Eastman Chemical Company · P.O. BOX 511 · Kingsport, Tennessee 37662 USA · 1-800-EASTMAN · 1-423-229-2000 · [www.EASTMAN.com](http://www.EASTMAN.com)

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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